

The background of the entire page is a close-up, high-angle photograph of several wooden beams. The beams are arranged in a crisscross pattern, creating a strong sense of depth and texture. The lighting is warm and directional, highlighting the natural grain and knots of the wood. The colors range from light tan to deep, dark brown, with some areas in shadow.

art massif

- wood structure -

— TECHNICAL SHEET



TABLE OF CONTENTS

Glued-laminated timber decking (GLT) ⁰⁴

Span table - Typical GLT decking ⁰⁷

Flooring and roofing composition ¹⁰

Beams and columns ¹²

GLUED- LAMINATED



TIMBER DECKING (GLT)

GLUED-LAMINATED TIMBER DECKING (GLT)

Spruce, Pine, Fir (EPS). t

TECHNICAL DATA

Species

Spruce, Pine, Fir (EPS).
Contains approximately 90%
spruce.

Grade

SPF no.2 & better

Applications

Decking or roofing

Appearance grade

Architectural

Wood moisture content

12% +/- 2%

Thicknesses

1 1/2", 2 3/8", 3 1/8", 5 1/8"
38 mm, 60 mm, 80 mm, 130 mm

Lengths

Up to 32' (9.75 m)

Relative density

G = 0.44



* This decking alone cannot be used as a diaphragm. Plywood must be added to act as the diaphragm.

TECHNICAL PROFILES

Thickness

38 mm . 1 1/2"

Coverage width

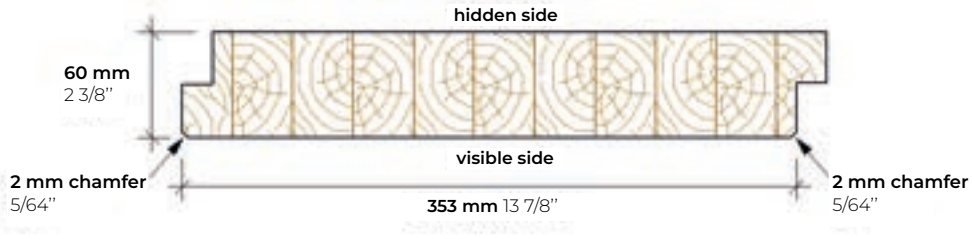
363 mm . 14 5/16"



TECHNICAL PROFILES

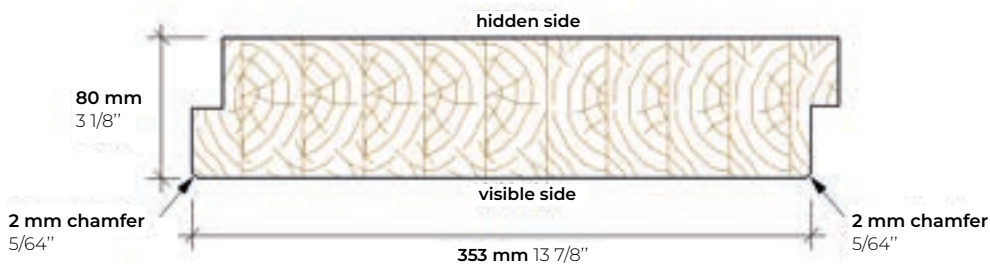
Thickness
60 mm . 2 3/8"

Coverage width
353 mm . 13 7/8"



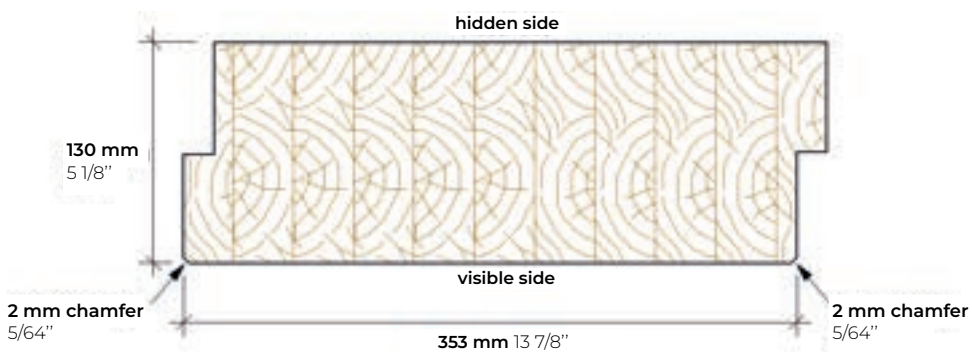
Thickness
80 mm . 3 1/8"

Coverage width
353 mm . 13 7/8"



Thickness
130 mm . 5 1/8"

Coverage width
353 mm . 13 7/8"



GLT DECKING



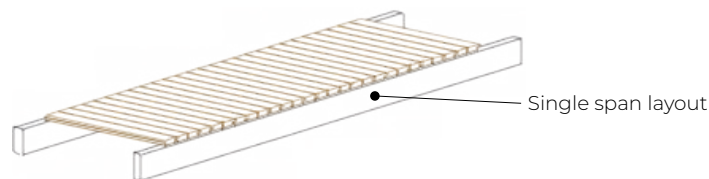
SPAN TABLE

SPAN TABLE GLT DECKING

SINGLE SPAN LAYOUT

Glued timber - No.2 and better

Spans calculated under National Building Code of Canada 2015 load combinations and CSA 086-14 design methods. kPa and m converted into psf and ft.



FLOORING

Deflection criteria: L/360 under live loads
L/240 under full loads
Dead loads: D = 21 psf

Thickness	1 1/2" (38 mm)	2 3/8" (60 mm)	3 1/8" (80 mm)	5 1/8" (130 mm)
L = 40 psf	5.25 ft	8.5 ft	11.5 ft	18.7 ft
L = 50 psf	5 ft	7.8 ft	10.5 ft	17.4 ft
L = 100 psf	4 ft	6.2 ft	8.5 ft	13.8 ft

ROOFING

Deflection criteria: L/240 under live loads
L/180 under full loads
Dead loads: D = 21 psf

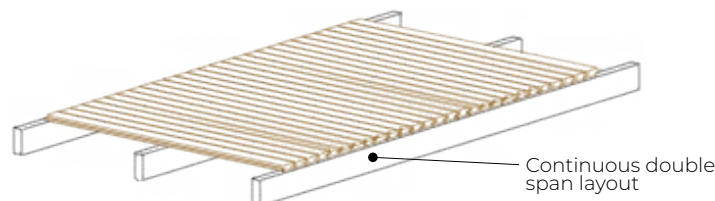
Thickness	1 1/2" (38 mm)	2 3/8" (60 mm)	3 1/8" (80 mm)	5 1/8" (130 mm)
S = 52 psf	5.6 ft	8.9 ft	12.1 ft	19.7 ft
S = 73 psf	5.25 ft	8.2 ft	11.1 ft	18 ft
S = 94 psf	4.6 ft	7.5 ft	10.1 ft	16.7 ft

SPAN TABLE GLT DECKING

CONTINUOUS DOUBLE SPAN LAYOUT

Glued timber - No.2 and better

Spans calculated under National Building Code of Canada 2015 load combinations and CSA 086-14 design methods. kPa and m converted into psf and ft.



FLOORING

Deflection criteria: L/360 under live loads
tL/240 under full loads
Dead loads: D = 21 psf

Thickness	1 1/2" (38 mm)	2 3/8" (60 mm)	3 1/8" (80 mm)	5 1/8" (130 mm)
L = 40 psf	6.9 ft	11.1 ft	15 ft	25 ft
L = 50 psf	6.5 ft	10.5 ft	14.1 ft	23.3 ft
L = 100 psf	5.25 ft	8.2 ft	11.1 ft	18.4 ft

ROOFING

Deflection criteria: L/240 under live loads
L/180 under full loads
Dead loads: D = 21 psf

Thickness	1 1/2" (38 mm)	2 3/8" (60 mm)	3 1/8" (80 mm)	5 1/8" (130 mm)
S = 52 psf	7.5 ft	11.8 ft	16 ft	26.25 ft
S = 73 psf	6.9 ft	10.8 ft	14.8 ft	24.3 ft
S = 94 psf	6.2 ft	9.85 ft	13.4 ft	22 ft

This table should be used as a guide only. The values provided give an estimate of possible ranges. Refer to an engineer for full verification based on the actual conditions of the project being designed.

FLOORING AND ROOFING COMPOSITION



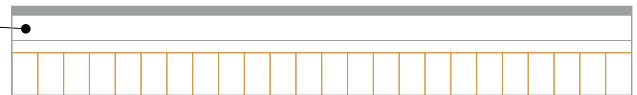
DIAGRAM

DIAGRAM FOR FLOORING AND ROOFING COMPOSITION

Roof composition by architect

E.g., vapour barrier, insulation, roof covering

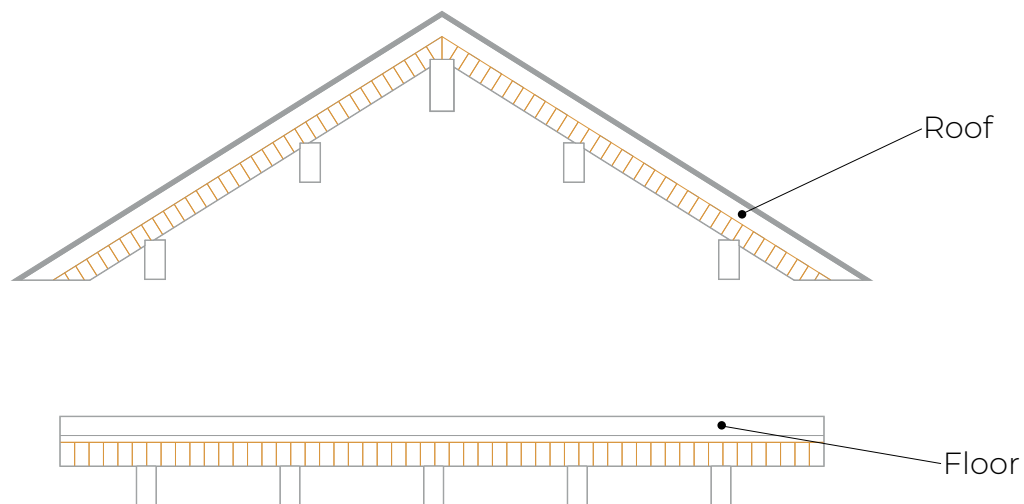
- Plywood 1/2" minimum
- Art Massif wood decking



Floor composition by architect

E.g., insulation, acoustic membrane, concrete/screed/plywood, floor covering

- Plywood 1/2" minimum
- Art Massif wood decking



1. The architect must comply with National Building Code of Canada requirements for floor and roof compositions.
2. Plywood of at least 1/2" in thickness must be applied over the decking to take the diaphragm forces and create a uniform surface. Design of the diaphragm must be done by the structural engineer.
3. It is a good idea to leave the decking visible under the floor or roof to add architectural interest and to save on materials.

BEAMS AND COLUMNS



STANDARD SECTION

BEAMS AND COLUMNS

TECHNICAL DATA

Species

Black spruce and jack pine (SP)
containing 90% black spruce

Strength grade

20f-EX, 12c-E

Appearance grade

Architectural

Manufacturing

Products CSA O122-76 certified
Plant CSA O177-06 certified
Adhesive CSA O112.9 certified

Inspection agency

APA plant no. 1104

Wood moisture content

12% +/- 2%

Lamella thickness

1 3/8" (34.7 mm)

Widths

3 1/8" 5 1/8" 6 7/8" 8 7/16" 10 7/16" 12 3/8" 14 3/8"
80 mm, 130 mm, 175 mm, 215 mm, 265 mm, 315 mm, 365 mm

Heights

From 4 1/8" to 49 3/16" (104 mm → 1,249 mm)
in 34.7 mm increments

* Additional heights available on request

Lengths

Continuous elements without joints: up to 68' (20.7 m)

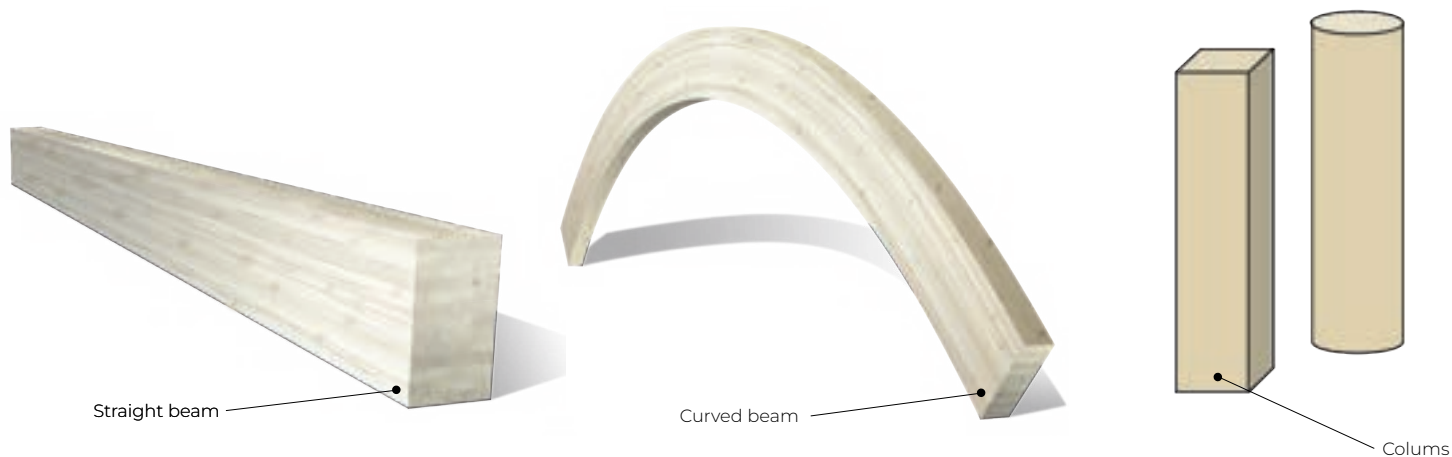
Dimensional tolerances

Width +/- 2 mm

Height +/- 0.4 mm per lamella for a max of +/- 6 mm

Relative density

G = 0.44



STANDARD SECTION BEAMS AND COLUMNS

Width	in. (mm)	3 1/8" (80 mm)	5 1/8" (130 mm)	6 7/8" (175 mm)	8 7/16" (215 mm)	10 7/16" (265 mm)	12 3/8" (315 mm)	14 3/8" (365 mm)
Height (in.)	Height (mm)							
4 1/8"	104	X						
5 1/2"	139	X	X					
6 7/8"	174	X	X	X				
8 3/16"	208	X	X	X	X			
9 9/16"	243	X	X	X	X	X		
10 15/16"	278	X	X	X	X	X		
12 5/16"	312	X	X	X	X	X	X	X
13 11/16"	347	X	X	X	X	X	X	X
15 1/16"	382	X	X	X	X	X	X	X
16 3/8"	416	X	X	X	X	X	X	X
17 3/4"	451	X	X	X	X	X	X	X
19 1/8"	486	X	X	X	X	X	X	X
20 1/2"	521	X	X	X	X	X	X	X
21 7/8"	555	X	X	X	X	X	X	X
23 1/4"	590	X	X	X	X	X	X	X
24 5/8"	625	X	X	X	X	X	X	X
25 15/16"	659	X	X	X	X	X	X	X
27 5/16"	694	X	X	X	X	X	X	X
28 11/16"	729	X	X	X	X	X	X	X
30 1/16"	763	X	X	X	X	X	X	X
31 7/16"	798	X	X	X	X	X	X	X
32 13/16"	833	X	X	X	X	X	X	X
34 3/16"	868	X	X	X	X	X	X	X
35 1/2"	902	X	X	X	X	X	X	X
36 7/8"	937	X	X	X	X	X	X	X
38 1/4"	972	X	X	X	X	X	X	X

STANDARD SECTION BEAMS AND COLUMNS

continued

Width	in. (mm)	3 1/8" (80 mm)	5 1/8" (130 mm)	6 7/8" (175 mm)	8 7/16" (215 mm)	10 7/16" (265 mm)	12 3/8" (315 mm)	14 3/8" (365 mm)
Height (in.)	Height (mm)							
39 5/8"	1006		X	X	X	X	X	X
41"	1041		X	X	X	X	X	X
42 3/8"	1076		X	X	X	X	X	X
43 11/16"	1110		X	X	X	X	X	X
45 1/16"	1145		X	X	X	X	X	X
46 7/16"	1180		X	X	X	X	X	X
47 13/16"	1215		X	X	X	X	X	X
49 3/16"	1249		X	X	X	X	X	X

ROUND COLUMNS

Diameters

5" to 14"

125 mm to 355 mm

Lengths

Up to 32' (9.75 m)

Up to 16' (4.88 m) for small diameters (Ø5")



CURVED BEAMS

Section heights and widths

Same as for beams and columns

Radii of curvature

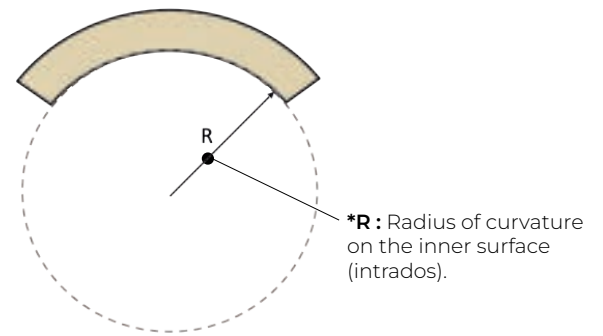
Minimum radius of 72" (1,829 mm)



TABLE 1

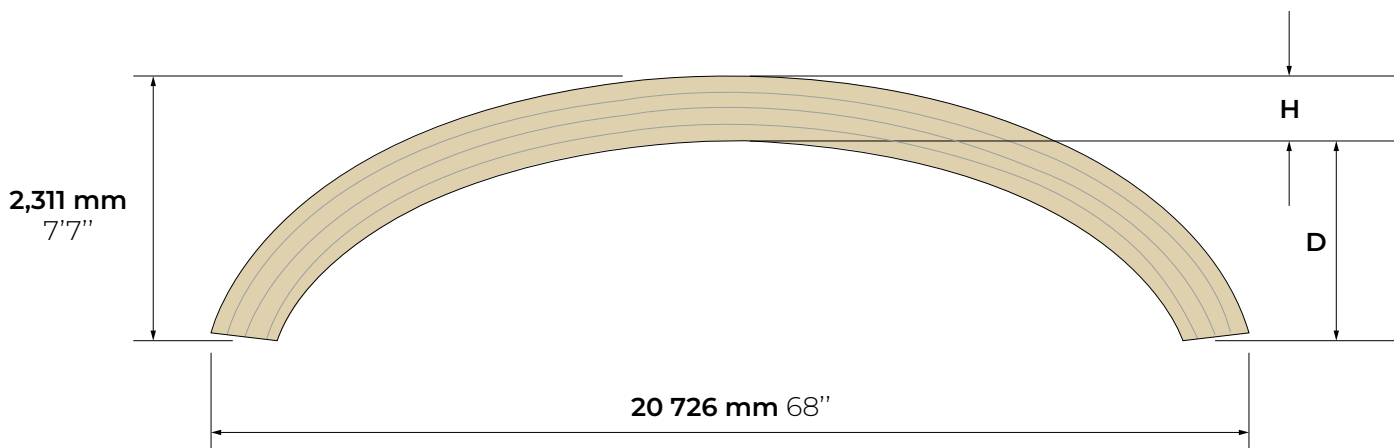
Lamella thickness based on radii of curvature

Radii of curvature (R)*		Lamella thickness
(mm)	(in.)	(mm)
9,500+	374+	34.7
6,200-9,499	244-374	25
2,200-6,199	87-244	13
1,829-2,199	72-87	6



Curved dimensions

The overall dimensions of the curved beam (a continuous section) must fall within the rectangle below to meet manufacturing limits. For other dimensions that fall outside this range, please contact us.



Clearance : $d = R - \sqrt{R^2 + D^2}$

The background of the entire page is a dark, almost black, wood grain texture. The grain lines are light and run diagonally from the top-left to the bottom-right, creating a sense of depth and organic texture.

art massif

- w o o d s t r u c t u r e -

info@artmassif.ca | artmassif.ca | 418 358-0712